# **User Manual UK**





# **Ernex AS**

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Original Manual: Norwegian 545904.

### **1. SAFETY INSTRUCTIONS.**

- 1. This machine is designed and constructed by Ernex AS and has been submitted for test and found in conformity with the Machine Directive 2006/42/EF, 2006/95/EF and EN 1870-5: 2002.
- The Health and Safety at Work etc. Act 1974 places duties on designers, manufacturers and suppliers to ensure that among other things:

   articles supplied for use at work are, so far as is reasonably practicable, safe and without risks to health during setting, cleaning and maintenance and 2. persons supplied with the articles are provided with adequate information about the use for which they are designed and about conditions necessary to ensure that they will be safe and without risks to health.
- 3. These duties will apply to you if you re-supply the machine by way of sale, lease, hire or hire purchase.
- 4. Persons who install this machine for use at work have a duty under the Health and Safety at Work etc. Act 1974 to ensure, so far as is reasonably practicable, that nothing about the way in which it is installed makes it unsafe or a risk to health at all times during setting, use, cleaning and maintenance. This includes such aspects as correct assembly, electrical installation, construction of enclosures, fitting of guards and exhaust ventilating equipment. When installing this machine, consideration must be given to the provision of adequate lighting and working space.
- 5. This machine is supplied complete with all necessary safeguards to enable the user to comply with the Woodworking Machines Regulations 1974 and the Provision and use of Work Equipment Regulations 1992. Details of correct installation and use, together with guidance on fitting and proper adjustment of guards are described in this manual.
- 6. The Woodworking Machines Regulations place absolute legal duty on employers and employees to ensure that guards and the Provision and use of Work Equipment Regulations 1992 and any other safety devices are securely fitted, correctly adjusted and properly maintained.
- 7. Repairs and maintenance must only be undertaken by competent technicians. Ensure that all power supplies are isolated before maintenance work commences. Instructions for routine maintenance are included in this manual.
- 8. Machine operators must have received sufficient training and instructions as to the dangers arising in connection with the machine, the precautions to be observed and the requirements of the Woodworking Machines Regulations which apply, except where they work under the adequate supervision of a person who has a thorough knowledge and experience of the machine and the required safeguards.
- 9. Persons under the age of eighteen years must have successfully completed an approved HSE course of training before operating this machine at work, unless participating in a course of training under adequate supervision. (NB. This paragraph is only relevant to: circular sawing machines, any sawing machine fitted with a circular blade, any planing machine for surfacing which is not mechanically fed or any vertical spindle moulding machine).

The saw can be used for sawing wood, plywood and chipboard. The saw must not be used on plasterboard, polystyrene and tarred paper (for roofing).

**WARNING:** Safety equipment such as riving knife, blade guard and push sticks must not be removed, but have to be used!

### 2. GENERAL INSTRUCTIONS/DUST AND NOISE

#### 2.1 General safety precautions

- **IMPORTANT!** According to the CE-regulations, adjustable rollertable must always be used.
- Ensure that there is adequate room around the saw.
- For best stability, place saw on a level and even surface.
- Keep sawtable, saw blade cover and area around saw free for off cuts and excessive sawdust.
- The working area should be well ventilated and a sawdust extractor or collector must be used.
- Use good lighting and adequate hearing and eyesight protection.
- When sawing longer pieces use the extra feed off rollertable or suitable support.
- Always lower top guard when sawing.
- Use push sticks when ripping small stock and when the distance between saw blade and rip fence is less than **120 mm** (approx. 5").
- Always switch motor off when adjusting blade or turntable angle.
- Lower saw blade when not in use.
- Always use riving knife. See section 6.2 for adjusting.
- Disconnect main cable when changing saw blade or performing other maintenance work.
- Use only carbide-tipped sawblade which is properly sharpened. Never use a cracked or deformed saw blade.
- Ensure that the saw blade cover plate is closed after saw blade has been cleaned and/or changed or if riving knife has been changed or adjusted.
- Worn aluminium edging strips in turntable should be replaced.

#### **Dust and Noise**

Dust and noise measurements have been performed for work with the materials and sawblades for which the machine is intended (see Section 1 Safety Instructions).

Measurement uncertainty is related to local conditions and can vary with the saw blade/transmission characteristics. Follow the maintenance instructions (see Section 6 Maintenance/ Repair

Ear protection must be used, and a dust mask is recommended

For indoor use, the machine must be connected to an extractor that provides a minimum air speed of 30 m/s i.e. 1.8 kPa.

# 3. POWER SUPPLY/ASSEMBLY

#### 3.1 Mains connection

- Saws are supplied with standard plugs (only in the U.K.). Any extension cord being used should be a cable with a conductor cross-section of 2.5 mm<sup>2</sup>.
- NOTE! Extension cords must have ground protection.

#### 3.2 Connecting mains supply - direction of rotation

• When connecting mains to a saw with a three-phase motor, check to see that the saw blade rotates in the right direction (away from the riving knife). The direction of blade rotation is indicated on the blade housing under the table. If the blade rotates in the wrong direction, two of the phases must be switched. This should be done by an electrician. Check also to see that blade is mounted correctly with regards to direction of rotation.



#### 3.3 Assembly

- Attach the saw to the base using the two mounting hooks (Fig.9).
- Check the riving knife regularly to ensure that it is positioned correctly (Fig. 1).
- Mount the handle to the elevation arm (Fig. 2).
- Screw the turntable locking handle into the nut below the table and secure with the locknut (Fig. 3).
- Loosen the screws and position the top guard as shown in Fig. 4 and 5. Tighten the screws firmly.

The drawings may vary from the present model.

#### N.B! - These drawings can be found on page 15-18.

#### 3.4 Assembling the adjustable infeed table

- Fasten the brackets to the saw guide rail. Screw in all screws loosely. (Fig. 1)
- Fasten the guide rail to the brackets.
- Unscrew the stop screw **B** (Fig. 2).
- Ensure that the jaws of clamp **C** are open, and push the roller unit **D** into the guide rail; tighten stop screw **B**.
- Normally, it is not necessary to adjust the ball bearings on the roller unit but, if necessary, loosen the ball-bearing screws just below the unit, and adjust with screws **E**, so that the roller unit runs easily without wobbling. After adjustment, tighten the locknuts and the ball-bearing screws.
- Pull the roller unit towards stop screw **B**. Adjust the distance between the saw table and the roller unit to about 15 mm.
- Use the support trestle L (Fig. 4) when assembling the infeed table F (Fig. 2). Affix the infeed table to the roller unit using screws and nuts G (do not screw too tightly).
- Adjust the screws **H** so that the roller unit and infeed table are in the same plane. Check using the rip fence. Tighten the locknuts.
- Using screws **A** (Fig.1), adjust the height of the roller unit so that it lies in plane with the turntable on the saw.

#### 3.5 Assembling the rip fence

- Affix the fastening bracket **C** and the locking handle to the infeed table using nut **E** (Fig. 3).
- Lower the trestle L (Fig. 4), and push the fence into position. Raise the trestle.
- Rotate the turntable to 0°. Using a set square, adjust the guide rail so that the fence is at a 90° angle to the saw blade (Fig. 5).
- Fasten the fence so that the end-piece of the fence is 3 mm from the saw blade and the scale displays the correct value (Fig. 6).
- Rotate the turntable to 90°, and pull the fence in toward the saw blade. Adjust the indicator **P** so that it points to 0 on the guide rail (Fig. 7).
- Adjust the legs of the trestle L (Fig. 4) so that both ball bearings rest against the trestle.

#### 3.6 Assembling the telescopic extension

- Remove the end stop from the rip fence and push the telescopic extension **R** into the fence. Put the end stop in the telescopic extension (Fig. 9).
- Attach the locking screw **Q** to the telescopic extension (Fig. 8).
- Attach the bracket **S** to the telescopic extension (Fig. 9).

#### 3.7 Assembling the length stop

• Mount the length stop **T** edge-to-edge with the aluminium end of the telescopic extension (Figs. 8 and 9).

#### 3.8 Assembling the fixed table

• Assemble as illustrated in Figs. 10 and 11.

Montering av regulerbart rullebord Mounting of adjustable table

Montage des Schieberollentischs





Fig. 3











Fig. 9

0

0

R

Montering av fast Rullebord

Mounting of fixed table

Montage des festen Rollentischs





Fig. 11

# 4. FUNCTIONS/TRANSPORT

#### 4.1 On/Off switch

A green ON button and a red OFF button are located on the saw's front panel (Fig. 6). The ON button is equipped with a lockable cover. The saw is provided with a low-voltage cutout as well as overload protection which disconnects the power supply under overload conditions to prevent motor damage. If this occurs, let the motor cool down for a few minutes, after which it will be ready to run again. Try to avoid overloading motor.

#### 4.2 Raising and lowering saw blade

Free the elevation arm by loosening the elevation locking clamp (Fig. 7), whereupon the blade may now be raised and lowered. The saw blade may be locked into position at any height by retightening the locking clamp.

#### 4.3 Tilting the saw blade

The saw blade must be in low position before adjusting bevel angle. This adjustment is made by loosening the tilt locking clamp and pressing the tilt preset. The saw blade may now be tilted to any bevel angle between 0° and 45° (Fig. 8), with the angle indicated on the curved scale. Tighten the tilt locking clamp when finished.

#### 4.4 Turning turntable

The turntable may be rotated horizontally in either direction and set at any cutoff angle. Loosen the turntable by pushing locking handle to the left (Fig. 9). Turn the turntable to the desired cutoff angle by means of the elevation arm (scale on table top indicates cutoff angle). Lock the turntable by pushing the locking handle to the right. Frequently used angles (90°, 45°, 30°, 22,5°, 15° and 0°) are preset.

**IMPORTANT!** To prevent personal injury or damage to saw, the motor must be shut off while making any saw blade adjustments.

When lifting using a crane, attachment straps can be placed around the legs. Wheels can be supplied as an option.



### **5. OPERATION**

#### 5.1 Crosscuts

- Set cutting angles as described in section 4.4 (or 4.3 if applicable).
- Move long fence in close to saw blade slot and lock with fence locking clamp J (Fig. 10).
- Adjust top guard U height to about 5 mm (3/8") above thickness of workpiece, and lock with top guard locking clamp V (Fig. 10).

#### 5.2 Ripping

- Rotate turntable to the **90**° mark, setting it parallel with the long fence (Fig. 9,11 and 12), and lock as described in section 4.4.
- Adjust bevel angle if desired, as described in section 4.3 (Fig. 8 and 13).
- Raise saw blade to slightly higher than thickness of workpiece and lock as described in section 4.2 (Fig. 7).
- Set long fence to the desired ripping width, and lock with roller table locking clamps **C** on Fig. 14 and 15.
- Loosen top guard locking clamp **V**, allowing the leading edge of the top guard to rest on the table top (Fig. 11). This will permit the workpiece to lift the top guard and slide underneath as it is fed into the saw.
- Start the motor and push the workpiece along the long fence and into the saw blade (Fig.11 and 12).

**IMPORTANT!** Always use riving knife. Make sure that it is positioned correctly and that it is of the correct thickness. See section 6.2.

Feed the workpiece at an even rate, reducing the pressure if the motor starts working hard (this will be quite noticeable). This protects the motor and yields a cleaner cut.

#### 5.3 Angled crosscuts

- Set turntable to desired angle (Fig. 16).
- Adjust long fence and carry out cutting operation as described in section 5.1.

#### 5.4 Bevelled and angled crosscuts

- Set turntable to desired cutoff angle.
- Tilt and lock sawblade in desired bevel angle.
- Adjust long fence appropriately (Fig.17).

#### 5.5 Cutting tongue and groove

- Rotate turntable to the 90° mark, setting the sawblade parallel with the long fence, and lock as described in section 4.4.
- Adjust sawblade height (depth of groove).
- Set feed table to desired position and lock.
- Feed the workpiece along the long fence.
- For a wider groove, move feed table slightly offset and repeat the last step (Fig.18).

### 6. MAINTENANCE/REPAIR

**IMPORTANT!** Make sure power supply is disconnected while performing maintenance operations. A minimum of maintenance is required to ensure satisfactory performance and a long service life.

- Lubricate moving parts, linkages and the bearings carrying the turntable at regular intervals.
- Check all screws and nuts regularly for tightness.
- Keep saw and saw blade housing free from sawdust. Pay particular attention to motor ventilation openings and cooling ribs.
- Keep saw blade clean and in order. Replace blade if there are any cracks or missing teeth. Remove resin deposits with a suitable cleaning fluid.

#### 6.1 Replacing saw blade

- Disconnect plug.
- Lower saw blade completely.
- Raise plate **B** and open cover by removing screws **A** in front (Fig. 19).
- Immobilize arbor by inserting a screwdriver through the hole in the arbor and cover, and loosen arbor screw with an 17 mm (11/16") wrench (Fig. 20). Remove washer and saw blade. **NOTE!** Arbor screw has left-hand thread.
- Replace saw blade in reverse order. Remember direction of rotation.

#### 6.2 Replacing/adjusting riving knife

- Pull out plug and open cover as described in section 5.1.
- Loosen attachment screw (Fig. 21) and lift out riving knife (for replacing knife).
- Replace riving knife in reverse order of removal. Always use a knife that is 0.2 mm (0.008") thicker than sawblade base.
- Position riving knife as illustrated in Fig. 1, and tighten attachment screw.

#### 6.3 Replacing drive belt

- Pull out plug and remove saw blade and riving knife as described in sections 6.1 and 6.2.
- Remove cover by removing the four attachment screws with the motor and sawblade first raised and than lowered (Fig. 22).
- Work belt off pulleys using a screwdriver (Fig. 23).
- Replace belt in reverse order.

#### 6.4 Turntable clamp adjustment

- Loosen clamp, Fig. 24.
- Loosen locknut P.
- Screw slotted screw **O** in or out as necessary until turntable clamp locks firmly when handle is in locked position.

### REPAIR

#### **Routines at repair:**

\*The machine must only be repaired by qualified electricians or authorised service workshops.

#### Testing the brakes:

\*The brake for the saw blade rotation should be tested regularly. The stop-time must be max. 10 sec. Start/stop the saw 10 times in a row and check the stop-time.

### 7. TROUBLESHOOTING

#### The saw does not start:

- \* check the power supply
- \* do not use the cable with several machines at the same time
- \* check that the cable is not too long, and that the cross-section is not too small
- \* contact an electrician

#### The saw vibrates and is weak:

- \* check that the blade box below the saw table does not contain chips and sawdust
- \* check that the toothed belt is undamaged
- \* check the spindle
- \* check the blade for eccentricity, and that all the teeth are whole and sharp

#### The saw blade is heavy to lift and does not go down completely:

\* check that nothing is stuck in the blade box

# 8. WARRANTY SERVICE

Notwithstanding any statutory requirements, Ernex AS provide warranty in accordance with the legislation of the customer's own country of residence, but in all cases for a minimum of 3 years, except for electrical parts which still has a 1-year warranty commencing from the date on which the machine is sold to the end user. Ernex AS/The importer promise to repair, or at our option, replace with like grade and quality any product determined to be faulty due to the failure of parts, material or workmanship.

The warranty covers defects in material and/or workmanship only. When making a claim under the warranty, proof of purchase bearing the original date of purchase must be submitted. The repairs under warranty may only be carried out by Ernex AS, or by authorized Ernex warranty service agents or the importer.

The warranty will not apply in cases of:

- incorrect use, overloading of the machine or fitting non-approved accessories
- use of force, damage caused by external influences, or foreign bodies
- damage caused by non-observance of the instructions for use, such as connection to an unsuitable mains supply or voltage or non-compliance with the installation instructions
- normal wear and tear

The warranty also does not cover machines which have been partially or completely dismantled.



# 9. TECHNICAL DATA

Norsaw 805	
Manufacturer:	Ernex AS, Norway.
Model:	Norsaw 805.
Table:	440 mm x 530 mm.
Height w/o base:	440 mm.
Height w/base:	850 mm.
Transp. height:	560 mm.
Weight:	48 kg.
Sawblade:	Carbide-tipped, Z=30.
	Diam. 204 mm.
	Arbor hole 30 mm. (USA 31.75 mm)
	Kerf width 2.8 mm
	Blade thickness 1.8 mm
Riving knife:	Hardened steel, standard thickness 2.2 mm
Cutting height:	70 mm at $90^{\circ}$ (vertical)
o datang nongina	48 mm at 45° (tilted)
Motor.	1 1 kW 110 V/50 Hz single-phase
	1 1 kW 230 V/50 Hz single-phase
	1 1 kW 400 V/50 Hz three-phase
	1.0  kW 120 V/60 Hz single-phase
Motor speed:	2800 rpm (USA 3360 rpm)
Spindle speed	3600 rpm (USA 4320 rpm)
Perinheral sneed	38.5 m/s with standard blade
Cable dimension:	Single phase 3 x 1.5 $mm^2$
	Three phase 5 x 1.5 mm <sup>2</sup>
Fuso	104  time-lag fuse (230V) = 16  A (110 V/120 V)
Switch:	$\Omega = \Omega =$
Drivebelt	Single toothed belt
Noise as ner	Single toothed beit.
	No-load: 79.0 dB
DIN 43033.	Loadod: 84.0 dB
C C cortification:	Cortified by Danck Teknologick Institut
	Aarbus Identification number: 0206
	Aamus. Identification number TLOO MD 0000
	approval certificate number 11-09-iviD-0309.

### **10. STANDARD EQUIPMENT**

- Base
- Carbide-tipped blade
- Push sticks

### **OPTIONAL EQUIPMENT**

- Infeed table with fence and length stop\*
- Fixed table
- Wheels
- Telescopic extension
- Sawdust extractor.
- \* In accordance with CE-regulations the adjustable infeed rollertable must always be used.















Fig. 2



Fig. 4





**ENGLISH** 







Fig. 17



Fig. 19



Fig. 16



Fig. 18



Fig. 20







805 - 230V/1





110V 1-fhasig



### Ernex AS Spare Part List Gjerde 805

Pos.	Art.No.	Text			
1	745 107	Saw base	58	745 206	Capacitor 30 MF -N
2	745 120	Saw frame	59	745 208	Capacitor 110 MF -UK
3	745 029	End caps (4)	60	745 168	Capacitor clamp 110V
5	745 683	Screws	61	745 456	Capacitor clamp f/230V
6	745 530	Sawtable top	62	745 040	Riving knife 2.2 mm - Std.
7	745 260	Turntable lock compl	63	745 041	Riving knife 2.5mm
8	745 434	Turntable nos compl	64	745 217	Clamps f/riving knife
9	745 056	Locking handle	65	745 123	Belt cover
10	745 050	Spring stud	66	745 028	Toothed helt
10	745 201	Switch cover	66	745 042	Tooth balt w/staaloord
12	745 442	Turntable	67	745 042	Mounting brocket f/avitab
12	745 216	Dealing string compl	72	745 208	Electronic cord 220V/1.2 nh. K&D
15	745 210	Packing surps compl.	72	706 744	Electronic card 250V/1-5 pil. K&D
14	745 045	Bearings i/turntable (4)	/3	744 921	Switch w/brake 120 v/1-60Hz K&B 00-
15	745 060	Mounting ninges (2)	/4	745 204	Switch assy. 110/120V/1 ex br.** 86-95
16	745 064	Housing	/5	745 580	Switch 230V/1 ex brake K&B** 96-98
17	745 072	Screw f/blade cover	77	745 991	Switch 400V/3 w/brake K&B** 95-
18	745 146	Blade cover, lower	78	745 992	Switch 110V/1 w/brake K&B** (95-)
19	745 126	Hinge plate	79	745 454	Switch 230V/1 ex brake Tr.** 86-96/98-
20	745 161	Spring f/hinge plate	80	744 904	Switch button, green K&B
21	745 452	Tilting scale	81	744 911	Switch button, red K&B
22	745 152	Tilting set compl.	82	745 455	Terminal box Hann.
23	745 081	Spring f/tilting	83	745 410	Main lead w/plug
24	745 153	Angle indicator	84	745 422	Wrench 10 x 13 mm (open ended)
25	745 054	Tilt locking clamp	85	745 185	Combined wrench 17mm
26	745 057	Elevation spring	86	745 443	Allen key
27	745 037	Support hooks f/saw base (2)	87	745 187	Screwdriver 5x125 mm
28	745 069	Elevation pillar	89	745 223	Relay 110/120V (w/o brake)
29	745 114	Elevation arm	130	745 221	Relay 230/400V Tripus/K&B
30	745 055	Handle	131	745 993	Relay 110V K&B (w/brake)
31	745 117	Jointed arm	145	745 099	Push stick
32	745 147	Connecting arm	1.10	110 077	
33	745 033	Elevation slider			
34	745 055	Locking clamp f/height adjustment			
35	707 019	Hook f/nush stick			
36	745 107	Unper guard compl	* Dof	ora 1086	60 mm opening in front
27	745 210	Upper guard (04/10.)	** 16	1000 - 1980	67 mm "
20	745 210	Upper guard (04/10-)	Alt	1980-	07 11111
38 20	745 257	Upper guard support (04/10-)			
39	745 045	Locking clamp l/upper guard (04/10-)			
41	745 191	Motor W/Switch & brake 230V/1***			
42	745 192	Motor W/switch & brake 400 V/3*			
43	/45 194	Motor W/Switch & brake 110V/1**			
44	745 195	Motor 120V/1-60Hz USA			
45	745 023	Bearings f/motor compl. (4)			
46	745 229	Fan cover			
47	745 228	Fan			
48	745 224	Fan f/motor w/brake			
49	745 027	Motor pulley	Pos. 74	4 - 745204	Tripus 110V 86-95
50	745 350	Spindle compl.	Pos. 75	5 - 745580	K&B 230V(2 cables)
51	745 035	Spindle w/clamp	Pos. 77	7 - 745991	K&B 400V 1995-
52	745 025	Bearings f/spindle (3)	Pos. 78	3 - 745992	K&B 110V 1995-
53	745 026	Pulley wheel f/spindle	Pos. 79	9 - 745454	Tripus 230V 86-96/98- (1 cabel)
54	745 392	Housing f/spindle			• ` ` '
55	745 067	Collar nut			
56	745 686	Arbor nut M10 x 20 links			
57	745 036	Blade retaining plate			
		<b>C</b> 1			



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### Ernex AS Spare part list Rollertables/Accessories 805

Pos.	Art.No.	Text			
1	745 921	Frame w/rollers	66	772 747	Board support
2	772 728	Roller compl.	67	745 712	Board support retainer
3	707 879	Nylon bearings (2)	68	745 180	Bracket f/fixed table
4	772 878	Plug	82	745 413	Locking screw "special" M6x13
5	745 376	Support trestle compl.	140	772 727	Locking clamp M10x30
6	745 310	Trestle leg	141	745 624	Short fence
7	745 926	Guide bar compl. (91-)	142	745 462	End cap front
8	745 922	Brackets w/screws f/guide bar (2) (91-)	143	745 618	Blanking plug
9	745 746	Measure f/guide bar			
10	745 901	End plug f/guide bar			
11	745 927	Roller box compl. (91-)			
13	745 919	Guide roller w/bearings (4)			
14	745 965	Caster w/screw f/roller box (1)			
15	745 923	End plug f/trestle			
16	745 685	Adjustment bolt M8x35			
17	745 961	Indicator f/roller box			
18	745 960	Locking system f/roller box compl.			
19	745 764	Locking clamp M8x14			
20	745 929	Handle f/r.box locking			
21	720 075	Plastic sleeve 25x5 (93-99)			
22	745 959	Fixing brackets f/roller box			
23	745 621	Length stop compl.			
24	707 710	Short work support compl.			
25	707 711	Roller			
26	745 583	Locking clamp f/guide fence M8x30			
27	745 622	Long fence compl.			
28	745 763	Measure f/alu.fence			
29	745 925	Trestle compl.			
30	745 817	Trestle, upper part, fixed			
31	745 917	Trestle legs f/fixed table R/L			
32	745 958	Hinge w/screws			
33	745 377	Guide bolt f/long fence			
34	745 966	Bracket f/long fence			
35	772 726	Sub-carrier compl.			
36	772 734	Ball bearings f/sub-carrier (2)			
37	745 613	Telescope extension compl.			
38	745 612	End section f/telescope			
39	745 584	Locking clamp f/telesc. extension			
40	701 503	Angle fence compl.			
41	745 671	Scale			
42	745 654	Spacer plate f/guide fence			
43	945 490	Angle fence compl. (small)			
47	720 074	Plastic sleeve 25x8 mm			
48	708 608	Hood w/dustconnector			
51	707 604	Suction connector w/rivets			
53	707 601	Adjusting bar (2)			
57	945 695	Upper guard compl.			
58	745 963	Guard arm			
59	745 962	Guard bracket			
60	745 689	Adjusting bracket			
61	945 870	Option-fixing assy. compl.			
62	745 964	Assembly f/fixed table			
63	772 746	Fixing assy. f/fixed table			
64	772 733	Trestle leg single			
65	745 868	Crosspiece f/table			
		*			



Regulerbart & fast rullebord/Adj. & fixed table Schieberollentisch & Fester Rollentisch 805



#### Gjerdesagen: 805-12-/16-/2003



SAMSVARSERKLÆRING CONFORMITY DECLARATION KONFORMITÄTSERKLÄRUNG KONFORMITETSINTYG DICHIARAZIONE DI CONFOMITA

Fabrikant - Manufacturer - Hersteller - Produttore:Ernex ASAdresse - Adress - Anschrift - Indirizzo:1792 Tistedal

Erklærer herved at : Maskin: Mod.:

Nr.: .....

Som er omfattet av denne erklæring, er fremstilt i overensstemmelse med Rådets direktiv 2006/42/EF, 2006/95/EFog EN 1870-5:2002. Det bemyndigede organ: Dansk Teknologisk Institut, Århus, identifikasjons Nr.: 0396, har prøvet denne maskinen i følge typeattest Nr. TI-09-MD-0309, TI-09-MD-0310, TI-09-MD-0312 og TI-09-MD-0313.

We hereby declare that: Machine: Mod.:

Nr.: .....

Which is covered by this declaration is manufactured in conformity with the Commission's instructions 2006/42/EF, 2006/95/EF and EN 1870-5:2002. The notified body: Dansk Teknologisk Institut, Aarhus, identification No.: 0396, has examined this machine according to approval certificate No. TI-09-MD-0309, TI-09-MD-0310, TI-09-MD-0312 and TI-09-MD-0313.

Erklärt hiermit : Die Maschine: Mod.:

Nr.: .....

Die diese Erklärung betrifft wurde in konformität mit den Richtlinien vom Rat der Europäischen Gemeinschaften 2006/42/EF, 2006/95/EF u. EN 1870-5:2002. Notizierte Stelle: Dansk Teknologisk Institut, Århus, Identifikations Nr.: 0396, hat diese Maschine geprüft, Bescheinigung durch das Typattest Nr. TI-09-MD-0309, TI-09-MD-0310, TI-09-MD-0312 u. TI-09-MD-0313

Försäkrar härmed att : Maskin: Mod.:

Nr.: .....

Vilken innefattas i denna deklaration, är tillverkad i överenstämmelse med Maskindirektiv 2006/42/EF, 2006/95/EF och EN 1870-5:2002. Bemyndigat organ: Dansk Teknologisk Institut, Aahus, identifikations Nr.: 0396, vilket prövat denna maskin enl. Provningscertifikat Nr. TI-09-MD-0309, TI-09-MD-0310, TI-09-MD-0312 och TI-09-MD-0313.

Con la presente si dichiara che la : Macchina: Mod.:

N.: .....

Oggetto della presente dichiarazione è prodotta in confomità alla direttiva della Commissione 2006/42/EF, 2006/95/EF e EN 1870-5:2002. L'ente notificato: Dansk Teknologisk Institut, Aarhus, N. di identificazione: 0396, ha esaminato il macchinario come da certificato di approvazione N. TI-09-MD-0309, TI-09-MD-0310, TI-09-MD-0312 e TI-09-MD-0313.

Tistedal, ..... Jan Håkon Hansen

# **15. PRODUCT MARKS**

Anvising for heising. Direction for lifting Anweisung über Hochhebung



Rotasjonsretning. Direction of rotation. Anweisung über Drehrichtung.

Anvisning for vern. Direction for blade cover. Anweisung über Sägeblatt Deckel.

Anbefalt tilførselskabel. Recommended extension of cord dim. Empfehlung von Zuleitung Dim.

Typeskilt med anvisinger. Type plate with info Kennzeichen Schild mit Anweisung.

















Skjema 165

#### Importers:

Sverige/Sweden: **Aspelin Motek AB** Fabriksgatan 11, Box 10, SE-63102 Eskilstuna Tel: +46 16 200 2000, Fax: +46 16 153029 E-mail: <u>kundservice@motek.se</u> www.motek.se

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Manufacturer:



